

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corosion protection against	
							white	red
BMW	GS 90010	PHR	Znph + Öl					
		ZNT	Zn	transparent				
		ZNFE SW	ZnFe	appropriate passivation	DELTACOLL® 80 black	ZnFe min. 5µm 0,5-2 µm SEALer	240 h	480h
		ZNFE SW	ZnFe	Zn-phosphate	DELTACOLL® 80 GZ black (threaded parts)	ZnFe min. 5µm; 0,5-2 µm SEALer	120h	480h
		ZNFE SI	ZnFe					
		ZNNIV SI	ZnNi					
		ZNS2	Zincflake		DELTA-PROTEKT® KL100	min. 8µm		480h
		ZNS3	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 8 µm		720h
		ZNNID SW	ZnNi	appropriate passivation	DELTACOLL® 80 black	ZnNi min. 6 µm; SEALer min. 6 µm		10 cycles VDA; ISO 4541, or per request 720h SS
		ZNNID SW	ZnNi	appropriate passivation	DELTACOLL® 80 GZ black (threaded parts)	ZnNi min. 6 µm; SEALer min. 6 µm		10 cycles VDA; ISO 4541, or per request 720h SS
		ZNNID SI	ZnNi	appropriate passivation	DELTACOLL® 80 transparent	ZnNi min. 6 µm; SEALer min. 6 µm		10 cycles VDA; ISO 4541, or per request 720h SS
		ZNNID SI	ZnNi	appropriate passivation	DELTACOLL® 80 GZ transparent (threaded parts)	ZnNi min. 6 µm SEALer min. 6 µm		10 cycles VDA; ISO 4541, or per request 720h SS
	N 600 00.0	10 / PHR	Znph			1-4 µm	6h (DIN 50021-SS)	
		20 / ZNT	Zn ; ZnFe	transparent		min. 5µm	8h in non-threaded areas	
		30 / ZNFE	ZnFe	black chromate		min. 5µm	48 h	360h
		40 / ZNS	Zincflake		DELTA®-TONE 9000	min. 5µm		480h
		50 / ZNS SW	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ black	min. 10µm	240h	
		55 / ZNS SI	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	min. 10µm		360h

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Daimler-Chrysler	DBL 8440	.20	Zincflake		DELTA-PROTEKT® KL 100	<30µm		720h
					DELTA-PROTEKT® KL 100 + DELTA®-SEAL silver			
					DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH300			
		.21	Zincflake		DELTA-PROTEKT® KL 100 B + DELTA®-SEAL black	<30µm	240h	480h
		.22	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEALGZ silver	<30µm		480h
		.23	Zincflake		DELTA-PROTEKT® KL 100 B + DELTA®-SEAL black	<30µm	240h	480h
		.30	Zincflake		DELTA-PROTEKT® KL 100	<12µm		720h
					DELTA-PROTEKT® KL 100 + DELTA®-SEAL silver			
					DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300			
		.31	Zincflake		DELTA-PROTEKT® KL 100 B + DELTA®-SEAL black	<12µm	240h	480h
.40	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	<12µm		240h		
.41	Zincflake		DELTA-PROTEKT® KL 100 B + DELTA®-SEAL black	<12µm	240h			

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DBL 8451		.15	Zn		DELTA [®] COLL 80 GZ transparent	Zn: 10-12µm Sealert: 1-2µm	168h	360h
		.16	Zn		DELTA [®] COLL 80 GZ transparent	Zn: 6-8µm Sealer: 1-2µm	96h	240h
		.66	ZnNi		DELTA [®] COLL 80 GZ transparent	ZnNi: 10-15µm Sealer: 1-2µm	480h	720h
		.76	ZnNi		DELTA [®] COLL 80 GZ transparent	ZnNi: 6-8µm Sealer: 1-2µm	120h	720h
		.86	ZnFe		DELTA [®] COLL 80 GZ transparent	ZnFe: min. 8µm Sealer: 1-2µm	360h	600h
		.96	ZnFe		DELTA [®] COLL 80 GZ transparent	ZnFe: 6-8µm Sealer: 1-2µm	120h	480h
DBL 9440		.40	Zincflake		DELTA-PROTEKT [®] KL 100 + add. lubrication	Basecoat > 5µm		720h
					DELTA-PROTEKT [®] KL 100 + DELTA [®] -SEAL GZ silver			
					DELTA-PROTEKT [®] KL 100 + DELTA-PROTEKT [®] VH 301 GZ			
DBL 9441		.40 (d=min. 4,2, for tapping screws)	Zincflake		DELTA-PROTEKT [®] KL 100	min. 5µm	240h	480h
		.40 (d=min. 4, for screw connection in thermoplastics)	Zincflake		DELTA-PROTEKT [®] KL 100	min. 5µm		480h
		.50 (d=min. 4,2, for tapping screws)	Zincflake		DELTA-PROTEKT [®] KL 100 + DELTA [®] -SEAL black	Zincflake min. 4µm; org. min. 6µm; total. Max. 25µm		480h
		.50 (d=min. 4, for screw connection in thermoplastics)	Zincflake		DELTA-PROTEKT [®] KL 100 + DELTA [®] -SEAL black	Zincflake min. 4µm; org. min. 6µm; total. Max. 25µm		480h

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	PS 10633		Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300			720h
				DELTA-PROTEKT® KL 100 + DELTA®-SEAL				
	PS 7626		Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 12,5µm		400h
				DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 12,5µm		400h	
Fiat	95.75.12	FAR/ZN/OR	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 8µm		300h
		FAR/ZN/OR II	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 16µm		400h
	9.57513	RIV / EC 5	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100	min. 5µm		480h
		RIV / EC 5 LUB	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + TT	min. 5µm		480h
		RIV / EC 8 PL	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	min. 8µm		480h
					DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 8µm		720h
		RIV / EC 8 PL Nerd	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ SCHWARZ	min. 8µm		720h
Ford	WSD M21 P10	B2 (S303)			DELTA®-SEAL black	min. 15g/m² => min. 5µm		120h
	WSD M21 P11	B1 (S301)	Zincflake		DELTA®-TONE 9000	min. 28g/m² => min. 8µm		480h

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		B2 (S307)	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL	min 25g/m ² => min. 8µm Basecoat min. 22g/m ² => min. 4µm		480h
		B5	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL silver	min. 20g/m ² => min. 6µm Basecoat		120h

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	WSS-M21P42	A1	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZM silver	min. 7µm (typical 8-10µm) Basecoat min. 5µm (typical 5-8µm) Topcoat	240h	840h
		A2	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ black	min. 7µm (typical 8-10µm) Basecoat min. 5µm (typical 5-8µm) Topcoat	120h	840h
		A3 (S442)	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 302 GZ	min. 7µm (typical 8-10µm) Basecoat min. 2µm (typical 2-4µm) Topcoat	120h	840h
	WSS-M21P46	S 443	ZnFe	SurTec, Conventia	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks
GM	GME 00255	A	Zincflake		DELTA®-SEAL	min. 8µm	GME 60206 -E-Grade 1 =72h	GME 60206 -E-Grade 1 =72h
		B	Zincflake		DELTA®-TONE 9000	min. 10µm	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed
			Zincflake		DELTA-PROTEKT® KL 100	min. 10µm	GME 60206 -K-Grade 3 =288h slight changes on the surface allowed	GME 60206 -K-Grade 3 =288h

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		C	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	Basecoat: min. 8µm Topcoat: max. 3µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h
		E			DELTA®-SEAL GZ	min. 8µm	GME 60206 -E-Grade 1 =72h	GME 60206 -E-Grade 1 =72h
		F	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h
			Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 302 GZ	Basecoat: min. 8µm Topcoat: min. 4µm	GME 60206 -K-Grade 3 =288h max. 5% zinc corrosion allowed	GME 60206 -K-Grade 3 =288h

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	GME 00252	A6-X-V / B6-X-V	Zn	Cr VI-free blue passivation	DELTA [®] COLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h
		A7-X-V / B7-X-V	Zn	Cr VI-free uncolored passivation	DELTA [®] COLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h
		A8-X-V / B8-X-V	Zn	Cr VI-free thick layer-passivation	DELTA [®] COLL® 80 GZ transparent	A: Zn 15(+10) µm B: Zn 8(+5) µm } + Coll: 4-6µm	A: 120h 10% WC allowed B: 120h 10% WC allowed	A: 360h B: 240h
		B9-X-V	ZnFe	Cr VI-free black passivation	DELTA [®] COLL® 80 GZ black	B: ZnFe 8(+5) µm + Coll: 4-6µm	B: 144h no changes	B: 144h
	GMW 3359	silver	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZM silver	limited by tolerance (h bzw. H-tolerance is the lower limit) Under head < 25µm	144h <5%	480h
		black	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZM black		144h <5%	480h
	GMW 14100	silber	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silber	min. 15µm		240h
	GM 7111M	silber	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silber	min. 15µm		240h
Jaguar	JMS 10.22.05	Class A	Zincflake		DELTA®-TONE 9000	min. 5µm		240h
		Class B	Zincflake		DELTA®-TONE 9000	min. 6,5µm		400h

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Landrover	LRES.21.ZS.05	240 (Class A)	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100	min. 5µm		240h
		480 (Class B)	Zincflake		DELTA®-TONE 9000 / DELTA-PROTEKT® KL 100	min. 6,5µm		400h
Porsche	PN 11003-1	26 d 0	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	>12µm		480h
		26 d 1	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	>12µm		480h
PSA	B153315	DEL 9 A	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 8µm + (4µm)		500h
		DEL 9 B	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 12µm + (4µm)		1000h
		DEL 9 S	Zincflake		DELTA®-TONE 9000+ (SEAL)	min. 4µm + (4µm)		48h
	B153320	ZLV DGO	Zincflake		DELTA-PROTEKT® KL 100	min.12g/m ²		48h
		ZLV MGL	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.18g/m ²		600h
		ZLV MGO	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.18g/m ²		600h
		ZLV FGL	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.24g/m ²		1000h
		ZLV FGO	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	min.24g/m ²		1000h
Renault	01-71-002/--Q	S3	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 315	20-35 g/m ²	200h	600h
Renault Truck	01.71.4002/F	SYZ	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 15µm		600h
VW	TL 244	Ofi-r642	ZnNi	transparent, blue				120h barrelware, or 240h
		Ofi-r643	ZnNi	transparent, blue	DELTA [®] COLL [®] 80 transparent; DELTA [®] COLL [®] 80 GZ transparent			240 h
		Ofi-r645	ZnNi	transparent, blue	DELTA-PROTEKT VH 350-Serie			120h barrelware, or 240h
		Ofi-r672	ZnNi	black (Cr III)	DELTA [®] -Lube			120h barrelware, or 240h
						components : ZnNi 8 - 25µm threaded parts : ZnNi 8 - 45µm	no zinc-corrosion after testing time, light changes	

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		OfI-r673	ZnNi	black (Cr III)	DELTACOLL® 80 black; DELTACOLL® GZ black	threaded parts : ZnNi 8 - 15µm	i.e. white haze) allowed	240 h
				black (Cr III)	DELTACOLL® 80 transparent; DELTACOLL® 80 GZ transparent			
		OfI-r677	ZnNi	black (Cr III)	DELTA-PROTEKT VH 350-Serie DELTA® -Lube		120h barrelware, or 240h	

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	TL 245	Ofi-t602	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	min. 8µm , max. 18µm		720h; 96h/180°C: 480h
		Ofi-t610	Zincflake		DELTA®-TONE 9000	min. 8µm , max. 18µm		480h
		Ofi-t611	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 300	min. 8µm , max. 18µm		720h; 96h/180°C: 480h
		Ofi-t615	Zink-Lamellen		DELTA®-TONE 9000 + DELTA® -Lube	min. 8µm , max. 18µm		720h
		Ofi-t647	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ	min. 8µm , max. 18µm		720h; 96h/180°C: 480h
	TL 233	Ofi-t330	Zincflake		DELTA®-TONE 9000/ DELTA-PROTEKT® KL 100+ DELTA®-SEAL GZ	min. 6µm (of which min. 3µm Zincflake), max 25µm	no changes of the surface (white haze) after 120h	240h, + no creeping corrosion in the cut surface
		Ofi-t350	Zincflake		DELTA®-TONE 9000/ DELTA-PROTEKT® KL 100+ DELTA®-SEAL			480h, + no creeping corrosion in the cut surface
		Ofi-t650	Zincflake		DELTA®-TONE 9000/ DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ	min. 10µm (of which min. 6µm Zincflake), max 25µm		
		Ofi-t630	Zincflake		DELTA®-TONE 9000/ DELTA-PROTEKT® KL 100 + DELTA®-SEAL			
	TL 242	NA	Zn	appropriate passivation	DELTA®-SEAL GZ	threaded parts 6-8µm Zn + 8-10µm DS, other max. 12µm Zn + max.12µm DS	no changes after 480h	480h
		NA	ZnNi	appropriate passivation	DELTA®-SEAL GZ			
	TL 265	NA	Zn	Zn-phosphate	DELTA®-SEAL DELTA®-FLEX S black	DS > 20µm	240h	240h
		NA	ZnNi	Zn-phosphate	DELTA®-SEAL, DELTA®-FLEX S black			

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TL 217	OfI-c310	Zn	No passivation					
	OfI-c330	Feuerverzinkung	No passivation					
	OfI-c340	Zn	Thin layer passivation					
	OfI-c341	Zn	Thin layer passivation	DELTA-COLL® 80 GZ - transparent ; DELTA-COLL® 80 transparent		barrel 48h; rack 72h	144h	
	OfI-c342	Zn	Thick layer passivation	DELTA-PROTEKT VH 350-Serie				
	OfI-c343	Zn	Thick layer passivation	DELTA-COLL® 80 GZ - transparent ; DELTA-COLL® 80 transparent		barrel 96h; rack 168h	240h	
	OfI-c347	Zn	Thick layer passivation	DELTA-PROTEKT VH 350-Serie	DELTA® -Lube		168h	
	OfI-c610	Zn	No passivation					
	OfI-c630	Feuerverzinkung	No passivation					
	OfI-c640	Zn	Thin layer passivation					
	OfI-c641	Zn	Thin layer passivation	DELTA-COLL® 80 GZ - transparent ; DELTA-COLL® 80 transparent		barrel 48h; rack 72h	240h	
	OfI-c642	Zn	Thick layer passivation	DELTA-PROTEKT VH 350-Serie				
	OfI-c643	Zn	Thick layer passivation	DELTA-COLL® 80 GZ - transparent ; DELTA-COLL® 80 transparent		barrel 96h; rack 168h	360h	
	OfI-c647	Zn	Thick layer passivation	DELTA-PROTEKT VH 350-Serie	DELTA®-Lube			

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	TL196	nicht definiert			DELTA-PROTEKT® EK 800/801		DIN 50017 KK	DIN 50017 KK
		Ofi-s611	Zn	Thick layer passivation	DELTA-PROTEKT® EK 800/801	threaded parts 5-8µm Zn/ZnNi + 10-12µm KTL other 5-12µm Zn/ZnNi + 10-15µm KTL	5cycles: no changes	30 cycles
		Ofi-s617	Zn	Thick layer passivation	DELTA-PROTEKT® EK 800/801 + TT-Fluid		15cycles: no changes	60 cycles
		Ofi-s621	ZnNi	Thick layer passivation	DELTA-PROTEKT® EK 800/801			
		Ofi-s627	ZnNi	Thick layer passivation	DELTA-PROTEKT® EK 800/801 + TT-Fluid			
Volvo	STD 5752,53	Y 530-1			DELTA®-SEAL	5-8 µm		240h
		Y 530-2	Zincflake		DELTA®-TONE 9000	10-12µm		480h
		Y 530-2B	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	10-12µm	144h	480h
		Y 530-3	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	15-20µm	192h	720h
Volvo CC	VCS 5737,19	Y 100-3	ZnFe	Tri-Tec100 (SurTec 695) / Conventec 7269	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks
		Y 100-4	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH302	max. 16µm	VICT 3 weeks	VICT 9 weeks
	VCS 5737,29	Y 200-3	ZnFe	Tri-Tec100 (SurTec 695) / Conventec 7269	DELTA-PROTEKT® VH 353 GZ	max. 16µm	VICT 2 weeks	VICT 6 weeks
		Y 200-4	Zincflake		DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH302	max. 16µm	VICT 3 weeks	VICT 9 weeks

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Bosch	800 00/ 3+4	N67F 827 11+12	Zincflake		DELTA@-TONE 9000	min. 5µm		480h
		N67F827 13+14	Zincflake		DELTA@-TONE 9000	min. 8µm		720h
		N67F 827 21+22	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL silver	min. 8µm	240h	480h
		N67F 827 23+24	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ silver	min. 8µm	240h	480h
		N67F 827 31+32	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL black	min. 8µm	240h	480h
		N67F 827 33+34	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ black	min. 8µm	240h	480h
		N67F 827 44	Zincflake	for new constructions	DELTA-PROTEKT® KL100	min. 8µm	720h	
					DELTA-PROTEKT® KL100 + DELTA@-SEAL silber			
					DELTA-PROTEKT® KL100 + DELTA@-SEAL GZ silber			
					DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH300 / 301 GZ			
	Y265 F21056/1	Pos. 1	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + approx. 8µm Coll	120h	360h
		Pos. 2	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + approx. 10µm Coll	120h	360h
		Pos. 3	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + approx. 10µm Coll	120h	360h
		Pos. 4	Zn	transparent	DELTACOLL® 80 GZ transparent	Zn min. 8µm + approx. 10µm Coll	120h	360h
Continental Teves	ATE N 106 61	Nr. 1601			DELTA@-SEAL	min. 8µm		120h
		Nr. 1602			DELTA@-SEAL GZ	min. 8µm		120h
		Nr. 1611	Zincflake		DELTA@-TONE 9000	min. 8µm		240h
		Nr. 1613	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL	approx. 8µm + approx. 6µm		480h
		Nr. 1614	Zincflake		DELTA@-TONE 9000 + DELTA@-SEAL GZ	approx. 8µm + approx. 6µm		480h

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		Nr. 1621	Zincflake		DELTA®-TONE 9000	min. 12µm		480h
		Nr. 1623	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	approx. 10µm + approx. 8µm		720h
		Nr. 1624	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	approx. 10µm + approx. 8µm		720h
		Nr. 1631	Zincflake		DELTA-PROTEKT® KL100	min. 8µm		600h
		Nr. 1633	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL silver	min. 8µm + min. 6µm		600h
		Nr. 1634	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL black	min. 8µm + min. 6µm		600h
		Nr. 1635	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silver	min. 8µm + min. 6µm		600h
		Nr. 1636	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ black	min. 8µm + min. 6µm		600h
		Nr. 1641	Zincflake		DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH300	min. 8µm + min. 2µm		600h
		Nr. 1642	Zincflake		DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH301	min. 8µm + 2µm		600h
	ATE N 106 36.31	355 / 0			DELTA®-SEAL	8 - 15µm		120h
		355 / 0G			DELTA®-SEAL GZ	8 - 15µm		120h
		355 / 1	Zincflake		DELTA® -TONE 9000	8 - 20µm		min. 480h
		355 / 2	Zincflake		DELTA® -TONE 9000 + DELTA®-SEAL	10 - 25µm		min. 480h
		355 / 2 G	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	10 - 25µm		min. 480h
		355 / 3	Zincflake		DELTA® -TONE 9000 + DELTA®-SEAL	15 - 35µm		min. 800h
		355 / 3G	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	15 - 35µm		min. 800h
		355/4	Zincflake		DELTA® -TONE 9000 (acc.. TL-233-A)	min. 8µm		min. 720h

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against		
							white	red	
		355 / 5	Zincflake		DELTA® -TONE 9000 + DELTA®-SEAL (acc.. TL-233-B)	min. 10µm		min. 720h	
		355 / 6	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ (acc. TL-233-C)	min. 8µm		min. 720h	
DELPHI		DX551801	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silber	12-20µm		480 h	
		DX551803	Zincflake		DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ schwarz	12-20µm		480 h	
IBM	41-091	M-H-6-4109-000, 9808	Zn		DELTA®-SEAL GZ black	?	?	?	
Kamax	KX-5503	1a			DELTA®-SEAL	max. 10µm		120h	
		1b			DELTA®-SEAL GZ	max. 10µm		120h	
		2			Zincflake	DELTA®-TONE 9000		max. 8 µm	240h
		3			Zincflake	DELTA®-TONE 9000		max. 12µm	480h
		4			Zincflake	DELTA®-TONE 9000 + DELTA®-SEAL		max. 6µm	120h
		5			Zincflake	DELTA®-TONE 9000 + DELTA®-SEAL		max. 10µm	240h
		6			Zincflake	DELTA®-TONE 9000 + DELTA®-SEAL		max. 15µm	480h
	KX-5506	1			DELTA®-SEAL	max. 10µm		120h	
		2			DELTA®-SEAL GZ	max. 10µm		120h	
		3			Zincflake	DELTA®-TONE 9000		max. 8µm	240h
		4			Zincflake	DELTA®-TONE 9000		max. 12µm	480h
		5			Zincflake	DELTA® -TONE 9000 + DELTA®-SEAL silver		max. 10µm	240h
						DELTA-PROTEKT® KL100 + DELTA®-SEAL silver			

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
		6	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	max. 15µm		480h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL silver			
		7	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL black	max. 15µm	120h	480h
					DELTA-PROTEKT® KL100 + DELTA®-SEAL black			
		8	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	max. 10µm		240h
					DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver			
		9	Zincflake	DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	max. 15µm		480h	
				DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver				
		10	Zincflake	DELTA®-TONE 9000 + DELTA®-SEAL GZ black	max. 15µm	120h	480h	
				DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ black				
		11	Zincflake	DELTA-PROTEKT® KL100	max. 8µm		240h	
		12	Zincflake	DELTA-PROTEKT® KL100	max. 12µm		480h	
		13	Zincflake	DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH 300	max. 15µm		720h	
		14	Zincflake	DELTA-PROTEKT® KL100 + DELTA-PROTEKT® VH 301	max. 15µm		720h	

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against	
							white	red
Knorr-Bremse	N12005, P01	.01	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 8µm, (as DIN 10683)		480h
		.02	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 10µm (as DIN 10683)		600h
		.03	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 8µm (as DIN 10683)		480h
		.04	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ	min. 10µm (as DIN 10683)		600h
Liebher	LH 10021432 -001		Zincflake		DELTA® -TONE 9000, DELTA-PROTEKT® KL100	S.H. DIN ISO 10683		s.h. DIN ISO 10683
MAN	MAN 183-2	B4	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 5µm + 2fach SEAL		240h
TRW	TS2-21-79	1	Zn	thick-layer, thin layer	DELTACOLL® 80		depends on pretreatment 72 - 120h	depends on pretreatment bis 480h
		2	Zn	thick-layer, thin layer	DELTACOLL® 80 GZ		depends on pretreatment 72 - 120h	depends on pretreatment bis 480h
	TS2-25-60	Class G	Zincflake		DELTA®-TONE 9000	min. 8µm		240h
		Class H	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL	min. 12µm		240h
		Class J	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ silver	min. 12µm		240h

Issuer	Specification	Surface	Base	passivation	Dörken-Product	Coating thickness / weight	Corrosion protection against		
							white	red	
VDA	235-102	.40	Zincflake		DELTA®-TONE 9000	min. 5µm		480h	
		.45	Zincflake		DELTA®-TONE 9000				
		.50	electroplated zinc-alloy		DELTA®-SEAL GZ black	electroplated min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h	
		.50	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL GZ black	TONE min. 3-5µm; sealer min.6µm; total: max. 25µm	240h	480h	
		.55	electroplated zinc-alloy		DELTA®-SEAL silver	electroplated min. 4µm; org. min. 6µm; total. Max. 25µm	240h	480h	
		.55	Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	TONE min. 3-5µm; sealer min.6µm; total: max. 25µm	240h	480h	
	235-104	.20	Zn	appropriate passivation	DELTACOLL® 80 GZ transparent	min. 8µm	96	240	
		.25	electroplated zinc-alloy	appropriate passivation	DELTACOLL® 80 GZ transparent	min. 8µm	120	720	
		.30	electroplated zinc-alloy	appropriate passivation	DELTACOLL® 80 GZ black	min. 8µm	120	480	
		.40	Zincflake		DELTA-PROTEKT® KL 100	min. 8µm		480h	
		.42	Zincflake			DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ silver	min. 8µm		720h
						DELTA-PROTEKT® KL 100 + DELTA-PROTEKT® VH 301 GZ			
.50	Zincflake		DELTA-PROTEKT® KL 100 + DELTA®-SEAL GZ black	min. 10µm	240h max. S2 according DIN 34804	480h			
Yale	402032		Zink-Lamellen		DELTA-PROTEKT® KL100 + DELTA®-SEAL GZ silber	Basecoat: 8µm Topcoat: 8µm		480 h	
ZF	ZFB 998		Zincflake		DELTA®-TONE 9000 + DELTA®-SEAL silver	parts in general: 10-15µm threaded parts: max. 12µm		400h	
	ZFB 865		electroplated zinc-alloy		DELTACOLL® 80	parts in general: 10-15µm threaded parts: max. 12µm		240h (black) 360h (transparent)	
					DELTACOLL® 80 GZ	parts in general: 10-15µm threaded parts: max. 12µm		240h (black) 360h (transparent)	